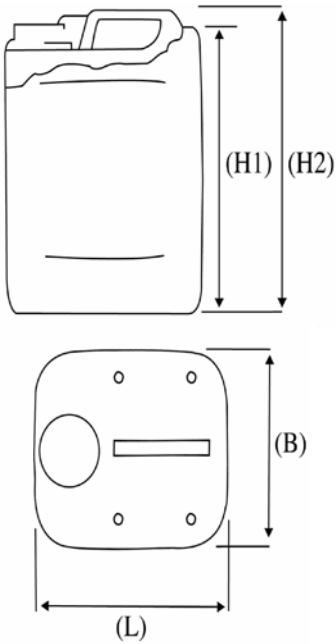


PRODUCT SPECIFICATION SHEET

Product	UN Mark
30ltr UN Stackable	3H1/Y1.9/200/** B/TMT/927133



Body	
Material	High Molecular Weight HD Polyethylene
Fabrication	Extrusion Blow Moulded
Handle	Integral or Pinched on Top
Nominal Capacity	30ltr
Brimful Capacity	33.5ltr
Nominal Weight	1350g +/-50
Test Pressure	200 Kpa
Pack Size	36
Colours Available	Natural, Blue

Dimensions	mm	Neck Type & Closure System	
Total Height (H2)	480	Position	Offset on head
Total Height (H1)	471	Closure Type	Din 61 Screw Cap (Vent or Non-Vent)
Body Section (L)	320	External Dia	59.5mm
Body Section (B)	285	Height	32mm
		Neck Thread Formation	External, with tamper evident ratchet
		Pitch of Thread	6mm
		No. of Starts	1
		Torque	20Nm
		Material	HDPE
		Gasket	EPE Foam washer

Additional Information
Caps should be closed at ambient temperature to a torque of 20Nm.
All dimensions/weights are approximate and may vary

PPREF	Issue	Date of Issue	Approved By
CH	B	30/03/07	Roy Miller