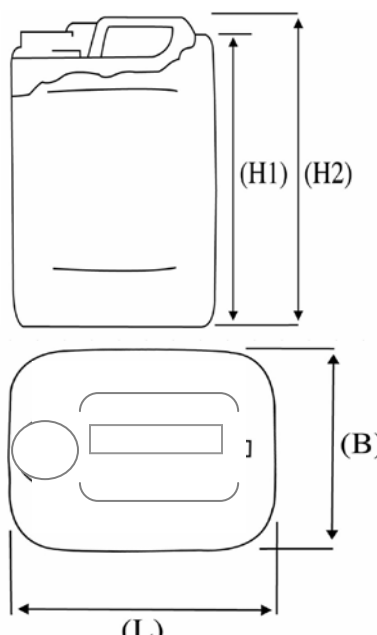


PRODUCT SPECIFICATION SHEET

Product		UN Mark				
25ltr UN T Stackable		3H1/Y1.6/150/**GB4771				
				Body		
				Material	High Molecular Weight HD Polyethylene grade	
				Fabrication	Extrusion Blow Moulded	
				Handle	Integral on Top, sealed	
				Nominal Capacity	25ltr	
				Brimful Capacity	26.5ltr	
				Nominal Weight	950g +50g -20g	
				Test Pressure	200 kpa	
				Pack Size	60/40's	
				Colours Available	Natural, Blue, Black	
Dimensions	mm	Neck Type & Closure System				
Total Height (H2)	456	Position	Offset on head			
Stacking Height (H1)	438	Closure Type	Din 61 Screw Cap (Vent or Non-Vent)			
		External Dia	60mm			
Body Section (L)	290	Height	21mm			
Body Section (B)	240	Neck Thread Formation	External, with tamper evident ratchet			
		Pitch of Thread	6			
		No. of Starts	1			
		Torque	20Nm			
		Material	HDPE Grade 4261A			
		Gasket	EPE Foam washer			
Additional Information						
Caps should be closed at ambient temperature to a torque of 20Nm. All dimensions/weights are approximate and may vary						
PPREF	Issue	Date of Issue	Approved By			
CH	B	19/04/07	Roy Miller			

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