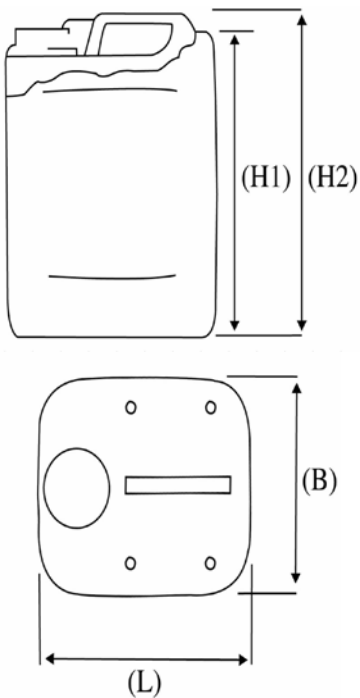


PRODUCT SPECIFICATION SHEET

Product		UN Mark			
25ltr UN 1.1 Stackable		3H1/Y1.9/200/**GB3534			
					
				Body	
				Material	High Molecular Weight HD Polyethylene
				Fabrication	Extrusion Blow Moulded
				Handle	Integral or Pinched on Top
				Nominal Capacity	25 ltr
				Brimful Capacity	26.5 ltr
				Nominal Weight	1100g +/-30
				Test Pressure	200 Kpa
				Pack Size	60/40's (100 per pallet)
Colours Available	Natural, Blue, Black, White				
Dimensions		Neck Type & Closure System			
Total Height (H2)	470	Position	Offset on head		
Total Height (H1)	461	Closure Type	Din 61 Screw Cap (Vent or Non-Vent)		
Body Section (L)	294	External Dia	59.5mm		
Body Section (B)	245	Height	27mm		
		Neck Thread Formation	External, with tamper evident ratchet		
		Pitch of Thread	6mm		
		No. of Starts	1		
		Torque	20Nm		
		Material	HDPE		
		Gasket	EPE Foam washer		
Additional Information					
Caps should be closed at ambient temperature to a torque of 20Nm. All dimensions/weights are approximate and may vary					

PPREF	Issue	Date of Issue	Approved By
CH	B	07/03/07	Roy Miller

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