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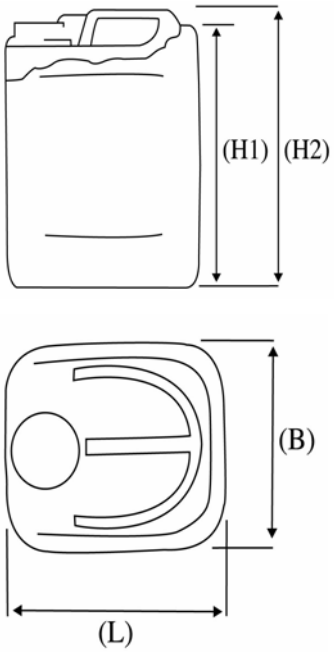
PRODUCT SPECIFICATION SHEET

Product	UN Mark	
25ltr UN 1450g Square Round Bung	**3H1/X1.6/250/**GB0696**	



Body	
Material	High Molecular Weight HD Polyethylene
Fabrication	Extrusion Blow Moulded
Handle	Integral on Top
Nominal Capacity	25ltr
Brimful Capacity	26ltr
Nominal Weight	1450g
Test Pressure	250 Kpa
Pack Size	48's
Colours Available	Blue, Black

Dimensions	mm
Total Height (H2)	442
Stacking Height (H1)	429
Body Section (L)	280
Body Section (B)	280

Neck Type & Closure System	
Position	Offset on head
Closure Type	Injected Moulded Bung
External Dia	68.5mm
Height	21mm
Neck Thread Formation	BCS 56 x 4
Pitch of Thread	4mm
No. of Starts	1
Torque	14Nm +/-3Nm
Material	Polypropylene co-polymer
Gasket	EPDM Washer

Additional Information
Bungs should be closed at ambient temperature to torque of 14Nm. All dimensions/weights are approximate and may vary.

PPREF	Issue	Date of Issue	Approved By
CH	D	19/04/07	Roy Miller

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