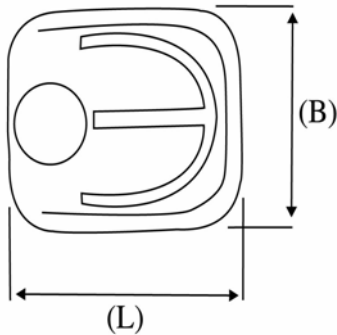
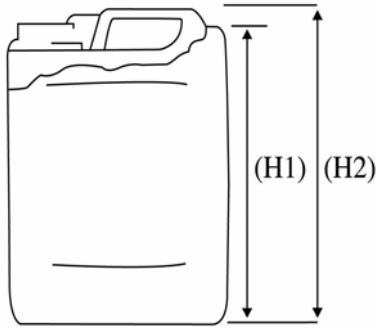


PRODUCT SPECIFICATION SHEET

Product	UN Mark
25ltr UN Square Round	3H1/Y1.6/150**GB3453



Body

Material	High Molecular Weight HD Polyethylene
Fabrication	Extrusion Blow Moulded
Handle	Integral or Pinched on Top
Nominal Capacity	25ltr
Brimful Capacity	26.5ltr
Nominal Weight	1000g +/-50g
Test Pressure	150 Kpa
Pack Size	48's
Colours Available	Natural Blue Black

Dimensions	mm	Neck Type & Closure System	
Total Height (H2)	442	Position	Offset on head
Stacking Height (H1)	429	Closure Type	Screw Cap Din 61 Vent & Non Vent
Body Section (L)	281	External Dia	60mm
Body Section (B)	281	Height	27.5mm
		Neck Thread Formation	External, with tamper evident ratchet
		Pitch of Thread	6mm
		No. of Starts	1
		Torque	10Nm
		Material	HDPE
		Gasket	EPE Foam Washer

Additional Information

Caps should be closed at ambient temperature to torque of 10Nm. All dimensions/weights are approximate and may vary.

PPREF	Issue	Date of Issue	Approved By
CH	C	25.01.07	Roy Miller

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