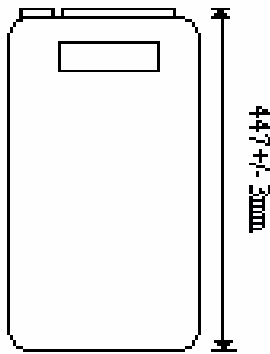
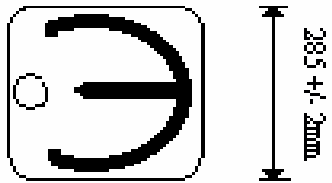


PRODUCT SPECIFICATION SHEET

Product	UN Mark	
25ltr UN 1350g Square Round Bung	3H1/X1.4/250/**GB/3919	3H1/X1.4/250/**GB4977



Body	
Material	High Density Polyethylene
Fabrication	Extrusion Blow Moulded
Handle	Integral or Pinched on Top
Nominal Capacity	25ltr
Brimful Capacity	27.8ltr
Nominal Weight	1350g +/-20g
Test Pressure	150 Kpa
Pack Size	48's
Colours Available	Natural Blue

Dimensions	mm	Closure System	
Total Height	447 +/-3	Position	Offset on head
Body Section	285 x 285 +/-3mm	Closure Type	2" Buttress bung
		External Dia	
		Height	
		Neck Thread Formation	Internal thread
		Pitch of Thread	
		No. of Starts	
		Torque	11Nm
		Material	Polypropylene
		Gasket	EPDM

Additional Information
Bungs should be closed at ambient temperature to a torque of 11Nm. All dimensions/weights are approximate and may vary.

PPREF	Issue	Date of Issue	Approved By
WA	B	06/02/2007	Roy Miller