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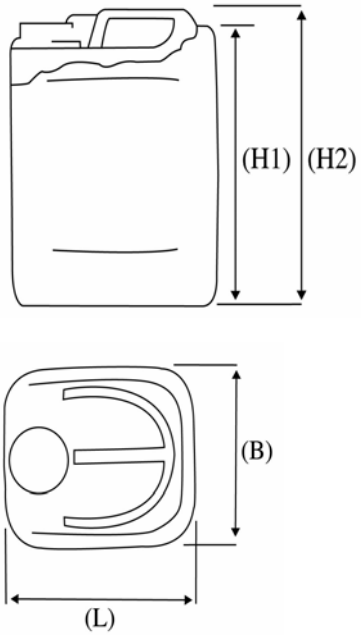
PRODUCT SPECIFICATION SHEET

Product	UN Mark	
25ltr UN 1250g Square Round	**3H1/Y1.5/150**GB2534**	



Body	
Material	High Molecular Weight HD Polyethylene
Fabrication	Extrusion Blow Moulded
Handle	Integral or Pinched on Top
Nominal Capacity	25ltr
Brimful Capacity	26.5ltr
Nominal Weight	1250g +/-50g
Test Pressure	150 Kpa
Pack Size	48's
Colours Available	Natural

Dimensions	mm
Total Height (H2)	442
Stacking Height (H1)	429
Body Section (L)	281
Body Section (B)	281

Neck Type & Closure System	
Position	Offset on head
Closure Type	Screw Cap Din 61 Vent & Non Vent
External Dia	60mm
Height	27.5mm
Neck Thread Formation	External, with tamper evident ratchet
Pitch of Thread	6mm
No. of Starts	1
Torque	25Nm +/-5Nm
Material	HDPE Grade 4216A
Gasket	EPE Foam Washer

Additional Information
Caps should be closed at ambient temperature to torque of 20Nm. All dimensions/weights are approximate and may vary.

PPREF	Issue	Date of Issue	Approved By
CH	C	19/04/07	Roy Miller

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