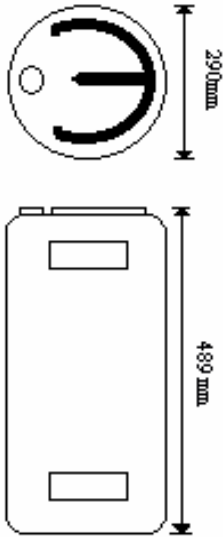


PRODUCT SPECIFICATION SHEET

Product	UN Mark
25ltr UN Round Container	1H1/Y1.9/100/**GB/5314



Body	
Material	High Density Polyethylene
Fabrication	Extrusion Blow Moulded
Handle	Integral or Pinched on Top
Nominal Capacity	25ltr
Brimful Capacity	27.3ltr
Nominal Weight	1050g +/-60g
Test Pressure	100 Kpa
Pack Size	48's
Colours Available	Natural

Dimensions	mm	Closure System	
Total Height	489 +/-10mm	Position	Offset on head
Diameter	290 +/-10mm	Closure Type	Screw Cap Din 60 Tamper Evident
		External Dia	
		Height	
		Neck Thread Formation	External, with tamper evident ratchet
		Pitch of Thread	
		No. of Starts	
		Torque	15Nm
		Material	High Density Polyethylene
		Gasket	EPE

Additional Information
Caps should be closed at ambient temperature to a torque of 15Nm. All dimensions/weights are approximate and may vary.

PPREF	Issue	Date of Issue	Approved By
WA	F	17/05/07	Roy Miller

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