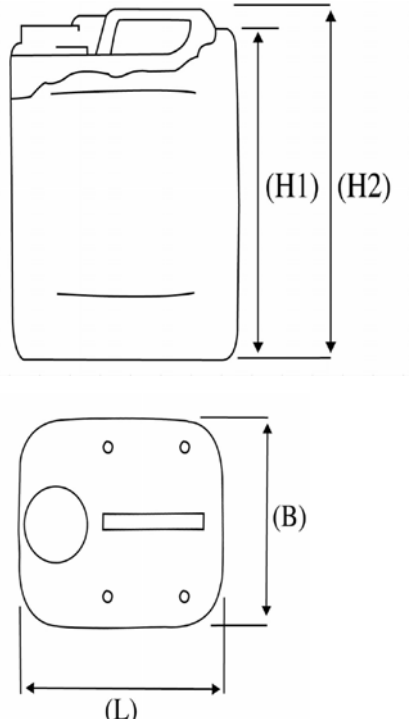


PRODUCT SPECIFICATION SHEET

Product		UN Mark	
20ltr UN Stackable		3H1/Y1.9/200/**GB3535	
			
		Body	
		Material	High Molecular Weight HD Polyethylene
		Fabrication	Extrusion Blow Moulded
		Handle	Integral or Pinched on Top
		Nominal Capacity	20ltr
		Brimful Capacity	21.6ltr
		Nominal Weight	1000g +/-50g
		Test Pressure	200 Kpa
		Pack Size	60's
		Colours Available	Natural, Blue, Black
Dimensions	mm	Neck Type & Closure System	
Total Height (H2)	399 +/-3mm	Position	Offset on head
Stacking Height (H1)	389 +/-3mm	Closure Type	Din 61 Screw cap (Vent of Non-Vent)
Body Section (L)	294	External Dia	59.5mm
Body Section (B)	245	Height	27mm
		Neck Thread Formation	External, with tamper evident ratchet
		Pitch of Thread	6mm
		No. of Starts	1
		Torque	20Nm
		Material	HDPE
		Gasket	EPE Foam washer
		Additional Information	
		Caps should be closed at ambient temperature to a torque of 20Nm. All dimensions/weights are approximate and may vary	

PPREF	Issue	Date of Issue	Approved By
CH	C	22/03/07	Roy Miller

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