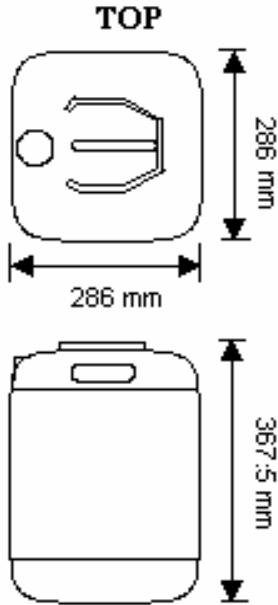


PRODUCT SPECIFICATION SHEET

Product	UN Mark
20ltr UN Square Round	3H1/Y1.9/100/**GB/2735



Body	
Material	High Density Polyethylene
Fabrication	Extrusion Blow Moulded
Handle	Integral or Pinched on Top
Nominal Capacity	20ltr
Brimful Capacity	22.1ltr
Nominal Weight	1100g +/-10g
Test Pressure	100kpa
Pack Size	48's
Colours Available	Natural

Dimensions	mm	Closure System	
Height	367.5	Position	Offset on head
Body Section	286 x 286	Closure Type	Din 61 screwcap tamper evident
		External Dia	
		Height	
		Neck Thread Formation	External, with tamper evident ratchet
		Pitch of Thread	
		No. of Starts	
		Torque	15Nm
		Material	HDPE
		Gasket	EPE

Additional Information
Caps should be closed at ambient temperature to a torque of 15Nm. All dimensions/weights are approximate and may vary.

PPREF	Issue	Date of Issue	Approved By
WA	B	20.02.07	Roy Miller

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