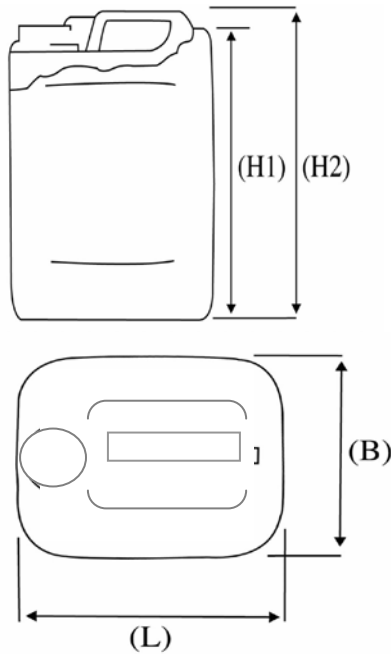


PRODUCT SPECIFICATION SHEET

Product	UN Mark
20ltr UN S Stackable	3H1/Y1.6/150/200/** B/p UK-070127



Body	
Material	High Molecular Weight HD Polyethylene
Fabrication	Extrusion Blow Moulded
Handle	Integral on Top, sealed
Nominal Capacity	20ltr
Brimful Capacity	22.9ltr
Nominal Weight	900g +/-30g
Test Pressure	200 Kpa
Pack Size	48's
Colours Available	Natural, White, Blue, Silver

Dimensions	mm	Neck Type & Closure System	
Total Height (H2)	392mm +/- 6	Position	Offset on head
Stacking Height (H1)	386mm	Closure Type	Din 61 Screw Cap (Vent or Non-Vent)
Body Section (L)	295mm +/- 5	External Dia	60mm
Body Section (B)	240mm	Height	21mm
		Neck Thread Formation	External, with tamper evident ratchet
		Pitch of Thread	6mm
		No. of Starts	1
		Torque	25Nm
		Material	HDPE
		Gasket	EPE Foam washer

Additional Information
Caps should be closed at ambient temperature to a torque of 25Nm. All dimensions/weights are approximate and may vary.

PPREF	Issue	Date of Issue	Approved By
CH	A	22/08/08	Roy Miller

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