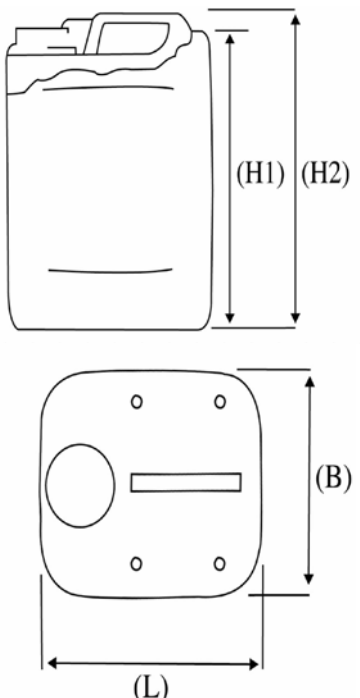


PRODUCT SPECIFICATION SHEET

Product		UN Mark		
10ltr UN Stackable 63mm neck		3H1/Y1.5/150/**GB3419		
				
		Body		
		Material	High Molecular Weight HD Polyethylene BL0521	
		Fabrication	Extrusion Blow Moulded	
		Handle	Integral or Pinched on Top	
		Nominal Capacity	10ltr	
		Brimful Capacity	10.9ltr	
		Nominal Weight	450g +/-10	
		Test Pressure	150 Kpa	
		Pack Size	100	
Colours Available	Natural, White			
Dimensions	mm	Neck Type & Closure System		
Total Height (H2)	314	Position	Offset on head	
Total Height (H1)	310	Closure Type	Din 63 Screw Cap (PE Foam Wad or Induction Heat Seal)	
Body Section (L)	231	External Dia	63mm	
Body Section (B)	197	Height	25mm	
		Neck Thread Formation	External	
		Pitch of Thread	4.23mm	
		No. of Starts	1	
		Torque	12Nm	
		Material	HDPE Grade 5031	
		Gasket		
Additional Information				
Caps should be closed at ambient temperature to a torque of 12Nm. All dimensions/weights are approximate and may vary				

PPREF	Issue	Date of Issue	Approved By
CH	A	30/03/07	Roy Miller

UNCONTROLLED COPY